

Nucor Cold Finish Group - 2018 Surcharges

**Please Inquire on Grades not listed*

2018	Effective Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cwt
October	10/1/2018	1000, 1100, 1200, 1500 (non injected steels)	\$11.58				\$0.33	\$11.91
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$11.58				\$0.41	\$11.99
		4118	\$11.58	\$1.27	\$0.58		\$0.41	\$13.84
		4130 through 4150 41L30 through 41L50	\$11.58	\$2.12	\$1.11		\$0.41	\$15.22
		4320	\$11.58	\$2.65	\$0.58	\$5.41	\$0.41	\$20.63
		4340	\$11.58	\$2.65	\$0.93	\$5.41	\$0.41	\$20.98
		C45MODT	\$11.58		\$0.28	\$0.57	\$0.33	\$12.76
		C50MODT	\$11.58		\$0.28	\$0.66	\$0.33	\$12.85
		5120	\$11.58	\$1.39	\$0.85	\$0.98	\$0.33	\$15.13
		5160	\$11.58		\$0.85		\$0.33	\$12.76
		8615 through 8655 86L15 through 86L55	\$11.58	\$2.12	\$0.58	\$1.63	\$0.41	\$16.32
September	9/1/2018	1000, 1100, 1200, 1500 (non injected steels)	\$11.92				\$0.35	\$12.27
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$11.92				\$0.42	\$12.34
		4118	\$11.92	\$1.15	\$0.58		\$0.42	\$14.07
		4130 through 4150 41L30 through 41L50	\$11.92	\$1.92	\$1.11		\$0.42	\$15.37
		4320	\$11.92	\$2.41	\$0.58	\$5.35	\$0.42	\$20.68
		4340	\$11.92	\$2.41	\$0.93	\$5.35	\$0.42	\$21.03
		C45MODT	\$11.92		\$0.28	\$0.57	\$0.35	\$13.12
		C50MODT	\$11.92		\$0.28	\$0.66	\$0.35	\$13.21
		5160	\$11.92		\$0.85		\$0.35	\$13.12
		8615 through 8655 86L15 through 86L55	\$11.92	\$1.92	\$0.58	\$1.61	\$0.42	\$16.45
August	8/1/2018	1000, 1100, 1200, 1500 (non injected steels)	\$11.75				\$0.37	\$12.12
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$11.75				\$0.45	\$12.20
		4118	\$11.75	\$1.15	\$0.59		\$0.45	\$13.94
		4130 through 4150 41L30 through 41L50	\$11.75	\$1.92	\$1.12		\$0.45	\$15.24
		4320	\$11.75	\$2.41	\$0.59	\$7.04	\$0.45	\$22.24
		4340	\$11.75	\$2.41	\$0.94	\$7.04	\$0.45	\$22.59
		C45MODT	\$11.75		\$0.28	\$0.57	\$0.37	\$12.97
		C50MODT	\$11.75		\$0.28	\$0.66	\$0.37	\$13.06
		5160	\$11.75		\$0.85		\$0.37	\$12.97
		8615 through 8655 86L15 through 86L55	\$11.75	\$1.92	\$0.59	\$2.12	\$0.45	\$16.83
July	7/1/2018	1000, 1100, 1200, 1500 (non injected steels)	\$11.40				\$0.40	\$11.80
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$11.40				\$0.50	\$11.90
		4118	\$11.40	\$1.22	\$0.60		\$0.50	\$13.72

		4130 through 4150 41L30 through 41L50	\$11.40	\$2.04	\$1.14		\$0.50	\$15.08
		4320	\$11.40	\$2.54	\$0.60	\$7.15	\$0.50	\$22.19
		4340	\$11.40	\$2.54	\$0.96	\$7.15	\$0.50	\$22.55
		C45MODT	\$11.40		\$0.28	\$0.57	\$0.40	\$12.65
		C50MODT	\$11.40		\$0.28	\$0.65	\$0.40	\$12.73
		5160	\$11.40		\$0.85		\$0.40	\$12.65
		8615 through 8655 86L15 through 86L55	\$11.40	\$2.04	\$0.60	\$2.15	\$0.50	\$16.69
June	6/1/2018	1000, 1100, 1200, 1500 (non injected steels)	\$11.25				\$0.39	\$11.64
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$11.25				\$0.50	\$11.75
		4118	\$11.25	\$1.30	\$0.61		\$0.50	\$13.66
		4130 through 4150 41L30 through 41L50	\$11.25	\$2.17	\$1.16		\$0.50	\$15.08
		4320	\$11.25	\$2.71	\$0.61	\$6.42	\$0.50	\$21.49
		4340	\$11.25	\$2.71	\$0.98	\$6.42	\$0.50	\$21.86
		C45MODT	\$11.25		\$0.28	\$0.57	\$0.39	\$12.49
		C50MODT	\$11.25		\$0.28	\$0.66	\$0.39	\$12.58
		5160	\$11.25		\$0.85		\$0.39	\$12.49
		8615 through 8655 86L15 through 86L55	\$11.25	\$2.17	\$0.61	\$1.93	\$0.50	\$16.46
May	5/1/2018	1000, 1100, 1200, 1500 (non injected steels)	\$11.25				\$0.39	\$11.64
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$11.25				\$0.50	\$11.75
		4118	\$11.25	\$1.30	\$0.61		\$0.50	\$13.66
		4130 through 4150 41L30 through 41L50	\$11.25	\$2.17	\$1.16		\$0.50	\$15.08
		4320	\$11.25	\$2.71	\$0.61	\$6.42	\$0.50	\$21.49
		4340	\$11.25	\$2.71	\$0.98	\$6.42	\$0.50	\$21.86
		C45MODT	\$11.25		\$0.28	\$0.57	\$0.39	\$12.49
		C50MODT	\$11.25		\$0.28	\$0.66	\$0.39	\$12.58
		5160	\$11.25		\$0.85		\$0.39	\$12.49
		8615 through 8655 86L15 through 86L55	\$11.25	\$2.17	\$0.61	\$1.93	\$0.50	\$16.46
April	4/1/2018	1000, 1100, 1200, 1500 (non injected steels)	\$10.75				\$0.41	\$11.16
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$10.75				\$0.49	\$11.24
		4118	\$10.75	\$1.30	\$0.61		\$0.49	\$13.15
		4130 through 4150 41L30 through 41L50	\$10.75	\$2.17	\$1.15		\$0.49	\$14.56
		4320	\$10.75	\$2.71	\$0.61	\$5.93	\$0.49	\$20.49
		4340	\$10.75	\$2.71	\$0.97	\$5.93	\$0.49	\$20.85
		C45MODT	\$10.75		\$0.28	\$0.56	\$0.41	\$12.00
		C50MODT	\$10.75		\$0.28	\$0.64	\$0.41	\$12.08
		5160	\$10.75		\$0.85		\$0.41	\$12.01
		8615 through 8655 86L15 through 86L55	\$10.75	\$2.17	\$0.61	\$1.79	\$0.49	\$15.81

March	3/1/2018	1000, 1100, 1200, 1500 (non injected steels)	\$10.75				\$0.37	\$11.12
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$10.75				\$0.46	\$11.21
		4118	\$10.75	\$1.21	\$0.61		\$0.46	\$13.03
		4130 through 4150 41L30 through 41L50	\$10.75	\$2.02	\$1.15		\$0.46	\$14.38
		4320	\$10.75	\$2.52	\$0.61	\$5.22	\$0.46	\$19.56
		4340	\$10.75	\$2.52	\$0.97	\$5.22	\$0.46	\$19.92
		C45MODT	\$10.75		\$0.28	\$0.49	\$0.37	\$11.89
		C50MODT	\$10.75		\$0.28	\$0.56	\$0.37	\$11.96
		5160	\$10.75		\$0.85		\$0.37	\$11.97
		8615 through 8655 86L15 through 86L55	\$10.75	\$2.02	\$0.61	\$1.57	\$0.46	\$15.41
February	2/1/2018	1000, 1100, 1200, 1500 (non injected steels)	\$10.75				\$0.35	\$11.10
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$10.75				\$0.45	\$11.20
		4118	\$10.75	\$0.90	\$0.59		\$0.45	\$12.69
		4130 through 4150 41L30 through 41L50	\$10.75	\$1.50	\$1.13		\$0.45	\$13.83
		4320	\$10.75	\$1.88	\$0.59	\$4.32	\$0.45	\$17.99
		4340	\$10.75	\$1.88	\$0.95	\$4.32	\$0.45	\$18.35
		C45MODT	\$10.75		\$0.28	\$0.46	\$0.35	\$11.84
		C50MODT	\$10.75		\$0.28	\$0.53	\$0.35	\$11.91
		5160	\$10.75		\$0.85		\$0.35	\$11.95
		8615 through 8655 86L15 through 86L55	\$10.75	\$1.50	\$0.59	\$1.30	\$0.45	\$14.59
January	1/1/2018	1000, 1100, 1200, 1500 (non injected steels)	\$9.00				\$0.40	\$9.40
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$9.00				\$0.47	\$9.47
		4118	\$9.00	\$0.77	\$0.58		\$0.47	\$10.82
		4130 through 4150 41L30 through 41L50	\$9.00	\$1.28	\$1.11		\$0.47	\$11.86
		4320	\$9.00	\$1.60	\$0.58	\$4.55	\$0.47	\$16.20
		4340	\$9.00	\$1.60	\$0.93	\$4.55	\$0.47	\$16.55
		C45MODT	\$9.00		\$0.28	\$0.34	\$0.40	\$10.02
		C50MODT	\$9.00		\$0.28	\$0.39	\$0.40	\$10.07
		5160	\$9.00		\$0.85		\$0.40	\$10.25
		8615 through 8655 86L15 through 86L55	\$9.00	\$1.28	\$0.58	\$1.37	\$0.47	\$12.70