

Nucor Cold Finish Group - 2015 Surcharges

**Please Inquire on Grades not listed*

2015	Effective Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cwt
December	12/1/2015	1000, 1100, 1200, 1500 (non injected steels)	\$0.00					\$0.00
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$0.00				\$0.07	\$0.07
		4118	\$0.00	\$0.25	\$0.35		\$0.07	\$0.67
		4130 through 4150 41L30 through 41L50	\$0.00	\$0.42	\$0.67		\$0.07	\$1.16
		4320	\$0.00	\$0.53	\$0.35	\$2.64	\$0.07	\$3.59
		4340	\$0.00	\$0.53	\$0.56	\$2.64	\$0.07	\$3.80
		5160	\$0.00	\$0.00	\$0.43	\$0.00	\$0.00	\$0.43
		8615 through 8655 86L15 through 86L55	\$0.00	\$0.42	\$0.35	\$0.80	\$0.07	\$1.64
2015	Effective Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cwt
November	11/1/2015	1000, 1100, 1200, 1500 (non injected steels)	\$1.25					\$1.25
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$1.25				\$0.07	\$1.32
		4118	\$1.25	\$0.39	\$0.36		\$0.07	\$2.07
		4130 through 4150 41L30 through 41L50	\$1.25	\$0.65	\$0.69		\$0.07	\$2.66
		4320	\$1.25	\$0.81	\$0.36	\$2.40	\$0.07	\$4.89
		4340	\$1.25	\$0.81	\$0.58	\$2.40	\$0.07	\$5.11
		5160	\$1.25		\$0.47			\$1.72
		8615 through 8655 86L15 through 86L55	\$1.25	\$0.65	\$0.36	\$0.72	\$0.07	\$3.05
2015	Effective Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cwt
October	10/1/2015	1000, 1100, 1200, 1500 (non injected steels)	\$3.75					\$3.75
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$3.75				\$0.08	\$3.83
		4118	\$3.75	\$0.40	\$0.38		\$0.08	\$4.61
		4130 through 4150 41L30 through 41L50	\$3.75	\$0.67	\$0.72		\$0.08	\$5.22
		4320	\$3.75	\$0.84	\$0.38	\$2.49	\$0.08	\$7.54
		4340	\$3.75	\$0.84	\$0.60	\$2.49	\$0.08	\$7.76
		5160	\$3.75		\$0.46			\$4.21
		8615 through 8655 86L15 through 86L55	\$3.75	\$0.67	\$0.38	\$0.75	\$0.08	\$5.63
2015	Effective Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cwt
September	9/1/2015	1000, 1100, 1200, 1500 (non injected steels)	\$4.25					\$4.25
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$4.25				\$0.09	\$4.34
		4118	\$4.25	\$0.41	\$0.38		\$0.09	\$5.13
		4130 through 4150 41L30 through 41L50	\$4.25	\$0.68	\$0.72		\$0.09	\$5.74
		4320	\$4.25	\$0.86	\$0.38	\$3.56	\$0.09	\$9.14
		4340	\$4.25	\$0.86	\$0.60	\$3.56	\$0.09	\$9.36

		5160	\$4.25		\$0.48			\$4.73
		8615 through 8655 86L15 through 86L55	\$4.25	\$0.68	\$0.38	\$1.07	\$0.09	\$6.47
2015	Effective Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cwt
August	8/1/2015	1000, 1100, 1200, 1500 (non injected steels)	\$5.25					\$5.25
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$5.25				\$0.11	\$5.36
		4118	\$5.25	\$0.57	\$0.37		\$0.11	\$6.30
		4130 through 4150 41L30 through 41L50	\$5.25	\$0.95	\$0.70		\$0.11	\$7.01
		4320	\$5.25	\$1.19	\$0.37	\$4.59	\$0.11	\$11.51
		4340	\$5.25	\$1.19	\$0.59	\$4.59	\$0.11	\$11.73
		5160	\$5.25		\$0.48			\$5.73
		8615 through 8655 86L15 through 86L55	\$5.25	\$0.95	\$0.37	\$1.38	\$0.11	\$8.06
2015	Effective Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cwt
July	7/1/2015	1000, 1100, 1200, 1500 (non injected steels)	\$5.25					\$5.25
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$5.25				\$0.13	\$5.38
		4118	\$5.25	\$0.66	\$0.36		\$0.13	\$6.40
		4130 through 4150 41L30 through 41L50	\$5.25	\$1.10	\$0.69		\$0.13	\$7.17
		4320	\$5.25	\$1.37	\$0.36	\$5.56	\$0.13	\$12.67
		4340	\$5.25	\$1.37	\$0.58	\$5.56	\$0.13	\$12.89
		5160	\$5.25		\$0.49			\$5.74
		8615 through 8655 86L15 through 86L55	\$5.25	\$1.10	\$0.36	\$1.68	\$0.13	\$8.52
2015	Effective Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cwt
June	6/1/2015	1000, 1100, 1200, 1500 (non injected steels)	\$3.75					\$3.75
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$3.75				\$0.13	\$3.88
		4118	\$3.75	\$0.71	\$0.37		\$0.13	\$4.96
		4130 through 4150 41L30 through 41L50	\$3.75	\$1.19	\$0.70		\$0.13	\$5.77
		4320	\$3.75	\$1.49	\$0.37	\$5.52	\$0.13	\$11.26
		4340	\$3.75	\$1.49	\$0.59	\$5.52	\$0.13	\$11.48
		5160	\$3.75		\$0.49			\$4.24
		8615 through 8655 86L15 through 86L55	\$3.75	\$1.19	\$0.37	\$1.66	\$0.13	\$7.10
2015	Effective Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cwt
May	5/1/2015	1000, 1100, 1200, 1500 (non injected steels)	\$3.75					\$3.75
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$3.75				\$0.17	\$3.92
		4118	\$3.75	\$0.74	\$0.38		\$0.17	\$5.04
		4130 through 4150 41L30 through 41L50	\$3.75	\$1.23	\$0.73		\$0.17	\$5.88
		4320	\$3.75	\$1.53	\$0.38	\$5.69	\$0.17	\$11.52

		4340	\$3.75	\$1.53	\$0.61	\$5.69	\$0.17	\$11.75
		5160	\$3.75		\$0.49			\$4.24
		8615 through 8655 86L15 through 86L55	\$3.75	\$1.23	\$0.38	\$1.71	\$0.17	\$7.24
2015	Effective Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cwt
April	4/1/2015	1000, 1100, 1200, 1500 (non injected steels)	\$3.75					\$3.75
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$3.75				\$0.18	\$3.93
		4118	\$3.75	\$0.72	\$0.38		\$0.18	\$5.03
		4130 through 4150 41L30 through 41L50	\$3.75	\$1.21	\$0.73		\$0.18	\$5.87
		4320	\$3.75	\$1.51	\$0.38	\$6.51	\$0.18	\$12.33
		4340	\$3.75	\$1.51	\$0.61	\$6.51	\$0.18	\$12.56
		5160	\$3.75		\$0.49			\$4.24
		8615 through 8655 86L15 through 86L55	\$3.75	\$1.21	\$0.38	\$1.96	\$0.18	\$7.48
2015	Effective Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cwt
Mar	3/1/2015	1000, 1100, 1200, 1500 (non injected steels)	\$4.50					\$4.50
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$4.50				\$0.19	\$4.69
		4118	\$4.50	\$0.86	\$0.40		\$0.19	\$5.95
		4130 through 4150 41L30 through 41L50	\$4.50	\$1.43	\$0.76		\$0.19	\$6.88
		4320	\$4.50	\$1.79	\$0.40	\$7.04	\$0.19	\$13.92
		4340	\$4.50	\$1.79	\$0.64	\$7.04	\$0.19	\$14.16
		5160	\$4.50		\$0.50		\$0.00	\$5.00
		8615 through 8655 86L15 through 86L55	\$4.50	\$1.43	\$0.40	\$2.12	\$0.19	\$8.64
2015	Effective Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cwt
Feb	2/1/2015	1000, 1100, 1200, 1500 (non injected steels)	\$9.50					\$9.50
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$9.50				\$0.19	\$9.69
		4118	\$9.50	\$0.84	\$0.41		\$0.19	\$10.94
		4130 through 4150 41L30 through 41L50	\$9.50	\$1.40	\$0.77		\$0.19	\$11.86
		4320	\$9.50	\$1.75	\$0.41	\$7.75	\$0.19	\$19.60
		4340	\$9.50	\$1.75	\$0.65	\$7.75	\$0.19	\$19.84
		5160	\$9.50		\$0.51			\$10.01
		8615 through 8655 86L15 through 86L55	\$9.50	\$1.40	\$0.41	\$2.34	\$0.19	\$13.84
2015	Effective Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cwt
Jan	1/1/2015	1000, 1100, 1200, 1500 (non injected steels)	\$9.30					\$9.30
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$9.30				\$0.19	\$9.49

		4118	\$9.30	\$0.88	\$0.41		\$0.19	\$10.78
		4130 through 4150 41L30 through 41L50	\$9.30	\$1.47	\$0.78		\$0.19	\$11.74
		4320	\$9.30	\$1.84	\$0.41	\$8.37	\$0.19	\$20.11
		4340	\$9.30	\$1.84	\$0.66	\$8.37	\$0.19	\$20.36
		5160	\$9.30		\$0.53			\$9.83
		8615 through 8655 86L15 through 86L55	\$9.30	\$1.47	\$0.41	\$2.52	\$0.19	\$13.89