## **Nucor Cold Finish Group - 2015 Surcharges**

	on Grades no	ot nateu						
2015	Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cw
December	12/1/2015	1000, 1100, 1200, 1500 (non injected steels)	\$0.00					\$0.00
	1	12L14, AxLedloy, Incut, 1215 HMS						
		(injected steels)	\$0.00				\$0.07	\$0.07
		4118	\$0.00	\$0.25	\$0.35		\$0.07	\$0.67
		4130 through 4150	70.00	70.00	70.00		70.0	70.01
		41L30 through 41L50	\$0.00	\$0.42	\$0.67		\$0.07	\$1.16
		4320	\$0.00	\$0.53	\$0.35	\$2.64	\$0.07	\$3.59
		4340	\$0.00	\$0.53	\$0.56	\$2.64	\$0.07	\$3.80
		5160	\$0.00	\$0.00	\$0.43	\$0.00	\$0.00	\$0.43
		8615 through 8655						
	Effective	86L15 through 86L55	\$0.00	\$0.42	\$0.35	\$0.80	\$0.07	\$1.64
2015	Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cw
2013		1000, 1100, 1200, 1500	nav mac i	11.0.1	- Cili Cilic	TTTCKCI	Manganese	10101,01
November	11/1/2015	(non injected steels)	\$1.25					\$1.25
		12L14, AxLedloy, Incut, 1215 HMS	4				4	4
		(injected steels)	\$1.25	4			\$0.07	\$1.32
		4118 4130 through 4150	\$1.25	\$0.39	\$0.36		\$0.07	\$2.07
		41L30 through 41L50	\$1.25	\$0.65	\$0.69		\$0.07	\$2.66
		4320	\$1.25	\$0.81	\$0.36	\$2.40	\$0.07	\$4.89
		4340	\$1.25	\$0.81	\$0.58	\$2.40	\$0.07	\$5.11
		5160	\$1.25	φ0.01	\$0.47	γ2.10	φο.ο,	\$1.72
		8615 through 8655	71.23		<del>γ</del> 0.47			71.72
		86L15 through 86L55	\$1.25	\$0.65	\$0.36	\$0.72	\$0.07	\$3.05
2015	Effective Date	Grades	Davi Mastil	D.A.a.la.	Chuama	Nitalial	Managara	Tatal/au
2015	Date	1000, 1100, 1200, 1500	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cv
October	10/1/2015	(non injected steels)	\$3.75					\$3.75
	,-,	12L14, AxLedloy, Incut, 1215 HMS	70110					70
		(injected steels)	\$3.75				\$0.08	\$3.83
		4118	\$3.75	\$0.40	\$0.38		\$0.08	\$4.61
		4130 through 4150	ć2.75	¢0.67	ćo 72		¢0.00	ć= 22
		41L30 through 41L50	\$3.75	\$0.67	\$0.72	ć2.40	\$0.08	\$5.22
		4320	\$3.75	\$0.84	\$0.38	\$2.49	\$0.08	\$7.54
		4340	\$3.75	\$0.84	\$0.60	\$2.49	\$0.08	\$7.76
		5160 8615 through 8655	\$3.75		\$0.46			\$4.21
		86L15 through 86L55	\$3.75	\$0.67	\$0.38	\$0.75	\$0.08	\$5.63
	Effective	3	70.10	70.0	70.00	70	70.00	70.00
2015	Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cv
September	0/4/2045	1000, 1100, 1200, 1500	ć 4 25					64.25
	9/1/2015	(non injected steels)  12L14, AxLedloy, Incut, 1215 HMS	\$4.25					\$4.25
		(injected steels)	\$4.25				\$0.09	\$4.34
		4118	\$4.25	\$0.41	\$0.38		\$0.09	\$5.13
		4130 through 4150						
		41L30 through 41L50	\$4.25	\$0.68	\$0.72		\$0.09	\$5.74
		4320	\$4.25	\$0.86	\$0.38	\$3.56	\$0.09	\$9.14
		4340	\$4.25	\$0.86	\$0.60	\$3.56	\$0.09	\$9.36

		5160	\$4.25		\$0.48			\$4.73
		8615 through 8655						
		86L15 through 86L55	\$4.25	\$0.68	\$0.38	\$1.07	\$0.09	\$6.47
	Effective			_				
2015	Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cw
August	8/1/2015	1000, 1100, 1200, 1500 (non injected steels)	\$5.25					\$5.25
August	8/1/2013	12L14, AxLedloy, Incut, 1215 HMS	\$3.23					33.23
		(injected steels)	\$5.25				\$0.11	\$5.36
		4118	\$5.25	\$0.57	\$0.37		\$0.11	\$6.30
	+	4130 through 4150	φσ.25	φοιοτ	ψο.σ.		Ψ0.11	φσ.σσ
		41L30 through 41L50	\$5.25	\$0.95	\$0.70		\$0.11	\$7.01
		4320	\$5.25	\$1.19	\$0.37	\$4.59	\$0.11	\$11.51
		4340	\$5.25	\$1.19	\$0.59	\$4.59	\$0.11	\$11.73
	+	5160	\$5.25	Ψ1.13	\$0.48	ψσσ	Ψ0.111	\$5.73
	+	8615 through 8655	73.23		Ç0.∓0			75.75
		86L15 through 86L55	\$5.25	\$0.95	\$0.37	\$1.38	\$0.11	\$8.06
	Effective							
2015	Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cv
_		1000, 1100, 1200, 1500						
July	7/1/2015	(non injected steels) 12L14, AxLedloy, Incut, 1215 HMS	\$5.25					\$5.25
		(injected steels)	\$5.25				\$0.13	\$5.38
	+	4118	\$5.25	\$0.66	\$0.36		\$0.13	\$6.40
	+	4130 through 4150	\$5.25	\$0.00	ŞU.30		\$0.15	\$0.40
		41L30 through 41L50	\$5.25	\$1.10	\$0.69		\$0.13	\$7.17
		4320	\$5.25	\$1.37	\$0.36	\$5.56	\$0.13	\$12.67
		4340	\$5.25	\$1.37	\$0.58	\$5.56	\$0.13	\$12.89
	+	5160	\$5.25	71.57	\$0.49	75.50	φ0.13	\$5.74
		8615 through 8655	Ş3.23		Ş0.43			Ş3.74
		86L15 through 86L55	\$5.25	\$1.10	\$0.36	\$1.68	\$0.13	\$8.52
	Effective							
2015	Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cv
		1000, 1100, 1200, 1500						
June	6/1/2015	(non injected steels) 12L14, AxLedloy, Incut, 1215 HMS	\$3.75					\$3.75
		(injected steels)	\$3.75				\$0.13	\$3.88
	+	4118	\$3.75	\$0.71	\$0.37		\$0.13	\$4.96
	+	4130 through 4150	Ş5.75	Ş0.71	ŞU.37		\$0.15	\$4.90
		41L30 through 41L50	\$3.75	\$1.19	\$0.70		\$0.13	\$5.77
		4320	\$3.75	\$1.49	\$0.37	\$5.52	\$0.13	\$11.26
	+	4340	\$3.75	\$1.49	\$0.59	\$5.52	\$0.13	\$11.48
		5160	\$3.75	Ψ1.13	\$0.49	ψ3.3 <b>L</b>	φσ.13	\$4.24
		8615 through 8655	Ş3.73		50.49			J4.24
		86L15 through 86L55	\$3.75	\$1.19	\$0.37	\$1.66	\$0.13	\$7.10
	Effective							
2015	Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cv
2013	Date	1000, 1100, 1200, 1500	ivavv ividt i	Moly	Cilibilie	MICKEI	Manganese	i otal/ CV
May	5/1/2015	(non injected steels)	\$3.75					\$3.75
	1	12L14, AxLedloy, Incut, 1215 HMS						
		(injected steels)	\$3.75				\$0.17	\$3.92
		4118	\$3.75	\$0.74	\$0.38		\$0.17	\$5.04
		4130 through 4150			4.			
		41L30 through 41L50	\$3.75	\$1.23	\$0.73		\$0.17	\$5.88
		4320	\$3.75	\$1.53	\$0.38	\$5.69	\$0.17	\$11.52

		4340	\$3.75	\$1.53	\$0.61	\$5.69	\$0.17	\$11.75
	+	5160	\$3.75	71.55	\$0.49	75.05	Ş0.17	\$4.24
	+	8615 through 8655	\$3.75		\$0.49			\$4.24
		86L15 through 86L55	\$3.75	\$1.23	\$0.38	\$1.71	\$0.17	\$7.24
	Effective							
2015	Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cv
		1000, 1100, 1200, 1500						
April	4/1/2015	(non injected steels)  12L14, AxLedloy, Incut, 1215 HMS	\$3.75					\$3.75
		(injected steels)	\$3.75				\$0.18	\$3.93
		4118	\$3.75	\$0.72	\$0.38		\$0.18	\$5.03
		4130 through 4150	ψ3.73	φο.,, Σ	φ0.50		φ0.10	φ3.03
		41L30 through 41L50	\$3.75	\$1.21	\$0.73		\$0.18	\$5.87
		4320	\$3.75	\$1.51	\$0.38	\$6.51	\$0.18	\$12.33
		4340	\$3.75	\$1.51	\$0.61	\$6.51	\$0.18	\$12.56
		5160	\$3.75		\$0.49			\$4.24
		8615 through 8655						
	-cc	86L15 through 86L55	\$3.75	\$1.21	\$0.38	\$1.96	\$0.18	\$7.48
2015	Effective Date	Grades	Dow Matil	Nahi	Chuomo	Nickel	Managanasa	Total/a
2015	Date	1000, 1100, 1200, 1500	Raw Mat'l	Moly	Chrome	Nickei	Manganese	Total/cv
Mar	3/1/2015	(non injected steels)	\$4.50					\$4.50
		12L14, AxLedloy, Incut, 1215 HMS						
		(injected steels)	\$4.50				\$0.19	\$4.69
		4118	\$4.50	\$0.86	\$0.40		\$0.19	\$5.95
		4130 through 4150 41L30 through 41L50	\$4.50	\$1.43	\$0.76		\$0.19	\$6.88
		4320		\$1.43	\$0.76	\$7.04	\$0.19	
	-	4340	\$4.50					\$13.92
			\$4.50	\$1.79	\$0.64	\$7.04	\$0.19	\$14.16
	-	5160	\$4.50		\$0.50		\$0.00	\$5.00
		8615 through 8655						
		86L15 through 86L55	\$4.50	\$1.43	\$0.40	\$2.12	\$0.19	\$8.64
2045	Effective	Grades	D 0.4 - 4		Character	All aload		<b></b>
2015	Date	1000, 1100, 1200, 1500	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/c
Feb	2/1/2015	(non injected steels)	\$9.50					\$9.50
		12L14, AxLedloy, Incut, 1215 HMS						
		(injected steels)	\$9.50				\$0.19	\$9.69
		4118	\$9.50	\$0.84	\$0.41		\$0.19	\$10.94
_		4130 through 4150 41L30 through 41L50	\$9.50	\$1.40	\$0.77		\$0.19	¢11 04
		4320				ć7 7F	1	\$11.86
	+		\$9.50	\$1.75	\$0.41	\$7.75	\$0.19	\$19.60
		4340	\$9.50	\$1.75	\$0.65	\$7.75	\$0.19	\$19.84
		5160	\$9.50		\$0.51			\$10.01
		8615 through 8655						
		86L15 through 86L55	\$9.50	\$1.40	\$0.41	\$2.34	\$0.19	\$13.84
	Effective							
2015	Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/c
					30			. 3.0., 6
Jan	1/1/2015	1000, 1100, 1200, 1500 (non injected steels)	\$9.30					\$9.30
Jan	1/1/2013	12L14, AxLedloy, Incut, 1215 HMS	الد.ور					05.50
		(injected steels)	\$9.30				\$0.19	\$9.49

	4118	\$9.30	\$0.88	\$0.41		\$0.19	\$10.78
	4130 through 4150 41L30 through 41L50	\$9.30	\$1.47	\$0.78		\$0.19	\$11.74
	4320	\$9.30	\$1.84	\$0.41	\$8.37	\$0.19	\$20.11
	4340	\$9.30	\$1.84	\$0.66	\$8.37	\$0.19	\$20.36
	5160	\$9.30		\$0.53			\$9.83
	8615 through 8655 86L15 through 86L55	\$9.30	\$1.47	\$0.41	\$2.52	\$0.19	\$13.89